



- Preparation
 - Special tools required
 - Come-along, winch, or similar.
 - Digital level
 - Straight Edge





- Preparation
 - Remove existing primary components
 - Includes all distribution items from primary elbow to coupler plates on drill
 - Remove bellows, but save for re-use





- Install Primary Stand
 - Assemble primary mount stand to hitch in the same place that the existing mount was
 - Snug hardware, but do not tighten
 - Allow assembly to tip forward in slot





- Install Hydraulic Manifold Components
 - Install hydraulic manifold mounting plate on the tabs over the front axle







- Install Secondary Couplers (if drill is connected)
 - Install secondary hoses to the drill using supplied secondary coupler plates
 - Sections on the drill *must* match the sections being supplied by the airseeder
 - DOUBLE CHECK DRILL HOSE ROUTING!!!!!!







- Primary Alignment
 - Zero digital level to frame rail
 - Tip the primary stand rearward until the stand is level
 - Tighten primary stand hardware







- Primary Alignment
 - Check alignment of primary elbows to s-pipes using straight edge
 - Adjust height and angle by loosening u-bolts holding primary elbow to stand







- Bellows Preload
 - Loosen hardware and tip stand forward again
 - Mark horizontal section of primary elbows 4" back from the inlet







Bellows Preload

- Reinstall bellows and fasten to s-pipe
- Begin to winch/ratchet primary stand back (inserting primary elbows into bellows) until bellows reach the 4" marks
- Tighten clamp to secure bellows to the elbow
- Continue winching the stand forward until the stand is vertical again
- Tighten primary stand hardware



